NEW MANUAL,

AND

Platoon Exercise:

WITH AN

EXPLANATION.

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MDCCLXIV.

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Position of a Soldier under Arms.

O stand straight and firm upon his Legs; Head turned to the Right; Heels close; Toes a little turned out; the Belly drawn in a little, but without Constraint; the Breast a little projected; Shoulders square to the Front, and kept back; the Right-hand hanging straight down the Side, with the Palm close to the Thigh; the left Elbow not to be turned out from the Body; the Firelock to be carried on the left Shoulder, as low down as can be admitted without Constraint: the three last Fingers under the Butt; the Forefinger and Thumb before the Swell; the Flat of the Butt to be supported against the Hip-Bone, and to be pressed so that the Firelock may be felt against the left Side, and that it may stand before the Hollow of the Shoulder, not leaning towards the Head nor from it; the Barrel almost perpendicular.

To be very exact in counting a Second of Time, or One, Two, between each Motion.



The Manual Exercise, with an Explanation.

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w	fords of Com- mand:	No. of Motions.	EXPLANATIONS.
ıft.	Poise your Firelocks.	2	rst. Seize the Firelock with the right Hand, and turn the Lock outward, keeping the Firelock in the same Position as before. 2d. Bring up the Firelock with a quick Motion from the Shoulder, and seize it with the left Hand, just above the Lock, so that the little Finger may rest upon the
•	NNS BRI SIC		Spring, and the Thumb lie upon the Stock : The Firelock must not be held too far from the Body, and the left Hand must be of an equal Height with the Eyes.
2d.	Cock your Firelocks.	2	rst. Turn the Barrel opposite to your Face, and place your Thumb upon the Cock, raising the Elbow square at this Motion.
			2d. Cock the Firelock, by drawing your Elbow down, placing the Thumb upon the bridge Pin, and the Fingers under the Guards
3d.	Present.	1	Turn briskly to the Right, upon both Heels, bring the butt End in, presenting even with your Shoulder, placing the left. Hand on the Swell, and the Fore-finger of the Right-hand before the Tricker, finking the Muzzle a little.
	4		4th, Fire.

Words of Com- mand.		No. of Motions.	EXPLANATIONS.
4th,	Fire.	1	Draw the Tricker briskly back, then bring the Firelock back to the priming Position, with the Lock opposite the right Breast, the Muzzle the Height of the Hat, keeping it firm and steady, and at the same Time seize the Cock with the Fore-singer and Thumb of the Right-hand, the Back of the Hand turned up; both Feet kept fast in this Motion.
5th,	Half cock your Firelocks.	1	Haif bend the Cock brifkly, with a Draw-back of the Elbow.
6th,	Handle your Cartridge.	1	Bring your Right-hand with a short Round to your Pouch, slapping it hard, and take hold of your Cartridge, and bring it with a quick Motion to your Mouth with your Right-hand; bite the Top well off, and bring the Hand down as low as the Chin.
7th,	Prime.	1	Shake the Powder into the Pan, placing the three last Fingers behind the Hammer, with the Elbow up.
		,	8th, Shut

	rds of Com- mand.	No. of Motions.	EXPLANATIONS.
8th,	Shut your Pans.	2	rst. Shut your Pans briskly, drawing your right Arm at this Motion towards the Body, holding the Cartridge fast in your Hand, as in the former Position. 2d. Turn the Piece nimbly round to the Loading Position, with the Lock to the Front, and the Muzzle the Height of the Chin, bringing the Right-hand behind the Muzzle, both Feet kept fast in this Motion.
9th,	Charge with Cartridge.	2	rst. Turn up your Hand, and put the Cartridge into the Muzzle, shaking all the Powder into the Barrel. 2d. Place your Hand closed, with a quick and strong Motion, upon the Rammer.
10th,	Draw your Rammers.	2	1st, Draw the Rammer with a quick Motion half out, feizing it at the Muzzle back-handed. 2d, Draw it quite out, turn it, and enter it into the Muzzle.
rith,	Ram down your Cartridge.	1	Ram the Cartridge well down the Bar- rel, instantly recovering and seizing the Rammer back-handed at the Center, turning it and entering it into the second Pipe, placing at the same Time the Edge of the Hand on the Butt-end of the Ram- mer.
1			12th, Return

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Words of Com- mand.	E	XPLANATIONS.
Rammers.	Piece feizing Cock,	with the Left-hand to the Shoulder, it with the Right-hand under the keeping the Left-hand fast to the turning the Body square to the
33th, Shoulder your Firelocks.	ftrong 2d,	Quit the Left-hand, and place it on the Butt. Quit the Right-hand, and throw it the right Side.
14th, Rest your Firelocks.	hand, 2d, der, a quick the Pie before your F 3d, Foot, from y bring of fible to before will pe hand at with Guard, zle wel	Seize the Firelock with the Right- turning the Lock outwards. Raife the Firelock from your Shoul- nd place your Left-hand with a Motion above the Lock, holding the right up and down in both Hands you, and your left Hand even with tyes. Step briskly back with the right placing it a Hand's breadth diftant your left Heel; at the fame Time lown the Firelock as quick as pof- your Reft, finking it as far down your left Knee as your Right-hand rmit without constraint; your Left- the Feather-spring, and your Right, Fingers extended, held under the taking Care to draw in the Muz- I towards your Body, and to dress ne with the Butt-end.

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Wor	ds of Com- mand.	No. of Motions.	EXPLANATIONS.
15th,	Order your Firelocks.	3	1st, Draw the Firelock nimbly with your Lest-hand against your right Shoulder. 2d, Quit the Firelock with the Right-hand, and sinking it at the same Time with your Lest, seize it at the Muzzle, which must be of an equal Height with your Chin, and hold it close against your right Side. 3d, List up your right Foot, and place it by your Lest, at the same Time throw back your Lest, at the same Time throw back your Lest-hand by your lest Side, and with your Right bring down the Buttend strong upon the Ground, placing it even with the Toe of your right Foot, the Thumb of the Right-hand lying along the Barrel, and the Muzzle kept at a little Distance from your Body.
16th,	Ground your Firelocks.	4	rst, Face to the Right upon your Heels, and at the same Time turn the Firelock, so that the Lock may point to the Rear, and the Flat of the Butt-end lie against the Inside of your Foot; at the same Time slipping the right Foot behind the Butt of the Firelock, the right Toe pointing to the Right, and the left Toe pointing to the Front. 2d, Step directly forwards, with your left Foot about as far as the Swell of the Firelock, and lay it upon the Ground, your Left-hand hanging down by your left Foot, and your Right kept saft with the Butt-end against it. 3d, Raise

Words of Com- mand.	No. of Motions.	EXPLANATIONS.
		3d, Raise yourself up again nimbly, bringing back your left Foot to its former Position, keeping your Body faced to the Right. 4th, Face again to the Left upon your Heels, and come to your proper Front, letting your Hands hang down without Motion.
77th, Take up your Firelocks.	4	1st, Face to the Right upon both Heels. 2d, Sink your Body down, and come to the Position described in the second Motion of grounding. 3d, Raise yourself and Firelock, bringing it close to the right Side. 4th, Come to your proper Front, seizing the Firelock at the Muzzle, as in Explanation sisteen.
18th, Rest your Firelocks.	3	rst, Slip your Right-hand down the Barrel, as far as the Swell. 2d, Raise the Firelock high up in a perpendicular Line from the Ground with your Right-hand, and seize it with the Lest above the Spring; the Cock the Height of the Waist Belt. 3d, Step back with your right Foot, placing it behind your lest Heel, and come to the Rest.
		19th, Shoulder

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Words of Com-	No. of Motion.	EXPLANATIONS.
19th, Shoulder your Firelocks.	2	ist, Lift up your Right-foot and place it by your Left; bring the Firelock at the same Time upon your left Shoulder, and seize the Butt-end with your Left-hand, keeping it in the same Position as above described. 2d, Throw your Right-hand briskly back.
20th, Secure your Firelocks.	3	rst, Bring the Right-hand briskly up, and place it under the Lock, keeping the Firelock steady in the same Position. 2d, Quit the Butt with the Lest-hand, and seize the Firelock with it at the Swell, bringing the Elbow close down upon the Lock, the Right-hand kept fast in this Motion, and the Piece still upright. 3d, Quit the Right-hand and bring it down your right Side, bringing the Firelock nimbly down to the Secure, the Lest-hand in a Line with the Waist Belt.
21st, Shoulder your Firelocks.	3	rst, Bring the Firelock up to a perpendicular Line, seizing it with the Righthand under the Lock. 2d, Quit the Lest-hand and place it strong upon the Butt. 3d, Quit the Right-hand, and bring it smartly down the right Side.
22d, Fix your Bay- onets	3	Ist, and 2d Motions as in the two first of the Secure. B 3d, Quit

w.	rds of Com- mand.	No. of Motions.	EXPLANATION S.
23d,	Shoulder your Firelocks.	3	3d, Quit the Right-hand and bring the Firelock smartly down to the left Side, with the Left-hand as far as it will admit without Constraint, seizing the Bayonet at the same Time with the Right-hand and fixing it; placing that Hand just below the Brass, with the piece kept close to the hollow of the Shoulder. If, Quit the Right-hand, and bring up the Firelock with the Left, seize it again under the Cock with the Right, as in the second Motion of the Secure. 2d, Quit the Left-hand, and place it strong upon the Butt. 3d, Quit the Right-hand and bring it
	Prefent your	3	down the Right Side. As in Explanation 14.
25th,	Face to the		1st, Bring up the Firelock with a quick Motion high before you till your Left-hand comes even with your Eyes, with the Fingers of that Hand extended along the Stock just above the Feather-spring; the Right-soot to be brought close up to the Left-heel in this motion. 2d, Face to the right, taking care in Facing to hold the Firelock right Up and Down and steady in your Hands. 3d, Step back with your Right-soot and come down to your Present. As in the foregoing Explanation.
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Face

Woo	rds of Com- mand.	No. of Motions.	EXPLANATIONS.
27th,	Face to the Right About.	3	As in the foregoing Explanation, coming to the Right about, instead of to the Right.
28th,	Face to the Left.	3	rst, Bring the Right-foot briskly to the hollow of your Left, with the Firelock in the same Position, as in the first Motion of facing to the Right. 2d, Face to the Left. 3d, Come down to your Present.
29th,		3	As before.
30th,	Left. Face to the Left About.	3	As before, coming to the Left about, in- flead of to the Left.
31ft,	Shoulder your	2	As in Explanation 19.
32d,	Firelocks. Charge your Bayonets.		rst, As in Explanation One. 2d, Bring the Swell of the Firelock down strong upon the Palm of the Hand, turning upon both Heels to the Right, the Right-hand grasping the Piece at the Small behind the Lock, and as high as the Waist-belt, the Firelock upon a level, with the Barrel upwards.
			33d, Shoulder
1			3,

Words of Com- mand.	No. of Motions.	EXPLANATIONS.
33d, Shoulder your Firelocks.	2	rst. Bring up the Firelock to the Shoulder place the Left-hand upon the Butt, bringing the Feet square to the Front. 2d, Quit the Right-hand, and throw it down the Right-side.
34th, Advance your Arms.	4	Ist and 2d, as in Explanation One. 3d, Bring the Firelock down the Right Side, with the Right-hand down as low as it will admit without Constraint, Slipping up the Lest-hand at the same Time to the Swell; the Guard between the Thumb and Fore-singer of the Right-hand, the three last Fingers under the Cock, with the Bar- rel to the Rear. 4th, Quit the Lest-hand.
35th, Shoulder your Firelocks.	4	rst, Bring up the Left-hand, and seize it at the Swell. 2d, Come smartly up to a Poise. 3d and 4th, Shoulder,
		Explana-

Explanations of the Priming and Loading.

otions.

EXPLANATIONS.

Prime and Load.

1st, Come fmartly to the Recover, by fpringing the Firelock straight up with the Left-hand, turning the Barrel inwards to the proper Height of the Recover, at the same time that the Left-hand springs the Firelock, the Right-hand is raised briskly from the Right-side and seizes the Firelock across the Breast, as it rises below the Cock, the Left-hand comes with a quick Motion from the Butt, and feizes the Firelock strong above the Lock, the Little-finger of the Left-hand at the Spring of the Lock, the Left-hand at an equal Height with the Eyes, the Butt close to the left Breaft, but not pressed, the Firelock perpendicular, opposite the Left-side of the Face.

2d, Bring the Firelock down with a brifk Motion to the Priming Position, the Left-hand holding the Firelock as in Priming, the Thumb of the Right-hand placed against the Face of the Steel, the Fingers clenched, and the Elbow a little turned out, that the Wrist may be clear of the Cock,

3d, Open the Pan by throwing up the Steel, with a strong Motion of the Right Arm, turning the Elbow in, and keeping the Firelock steady in the Left-hand.

4th, Handle the Cartridge.

5th, Prime.

6th, Shut your Pans.

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EXPLANATIONS.

7th, Cast about. 8th and 9th, Load. 10th, and 11th, Draw Rammers. 12th, Ram down the Cartridge. 13th, Return the Rammers. 14th, and 15th, Shoulder.

N. B. The Motions of Recover, bringing down to the priming Polition, and opening Pans, to be done in the usual Time; the Motions of handling Cartridges to shutting the Pans, to be done as quick as possible; when the Pans are Shut, a small rest is to be made, and they cast about together; then the loading Motions and Rammer are to be done as quick as possible; but before the Rammer is returned, to rest a little; return the Rammers together, counting, One, Two, between each Motion, till the Firelock is Shouldered.

Explanations of the Position, &c. to each Kank in the Firings.

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EXPLANATIONS.

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FRONT RANK.

Spring the Firelock brifkly to the Recover, keeping the Left-foot fast in this Motion, as foon as the Firelock is at the Recover, without any Stop, fink the Body briskly without stooping forward with a quick Motion down upon the Right-knee, the Butt-end of the Firelock at the same Time falls upon the Ground, the front Part of the Butt to be in a Line with the Toe of the Shoe on the Left-foot; as foon as the Butt comes to the Ground, the Firelock is to be cocked immediately, by preffing down the Cock with the Right-hand, and then immediately feizing the Cock and Steel in the Right-hand, the Firelock to be held firm in the Left-hand about the Middle of that Part of the Firelock, between the Lock and the Swell of the Stock, the Point of the Left-thumb to be close to the Swell, pointing upwards as the Body is finking, the Right-knee is to be thrown fo far back as the Left-leg may be right up and down, the Right-foot to be thrown a little to the Right, the Body to be kept straight, the Head up, looking to the Right, along the Rank, the fame as if Shouldered, the Firelock to be upright and the Butt about four Inches to the Right of the Infide of the Left-foot.

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EXPLANATIONS.

Present.

Bring the Firelock brifkly down to the Present, by extending the Left-arm to the full Length with a strong Motion; at the fame Time fpring up the Butt by the Cock with the Right-hand, and raise up the Butt fo high upon the Right-shoulder, that you may not be obliged to stoop too much with the Head; the Right Cheek to be close to the Butt, and the left Eye shut, and look along the Barrel with the right Eye, from the Breech-pin to the Muzzle; keep the left Elbow down in an easy Position, and hand as fleady as possible, the Thumb of the Right-hand to remain in the Position as directed in the 3d. Explanation of the Manual.

Fire.

Pull the Tricker as directed in the Manual, and as foon as the Piece is fired, give yourfelf a strong spring upon your Left-leg, raising your Body nimbly, and straight up, keeping your Left-soot fast, and bringing the Right-heel close to the Left; at the same Time the Firelock is to be brought up to the priming Position and half-cocked immediately; a short Pause is to be made; then handle Cartridges and go on with the loading Motions, as directed in the Explanations of Prime and Load.

Make

Make Ready.

CENTER RANK.

Spring the Firelock to the Recover; as foon as the Left-hand feizes the Firelock above the Lock, the Right-elbow is to be nimbly raifed a little, placing the Thumb of that Hand upon the Cock, the Fingers open by the plate of the Lock, and as quick as possible force the Piece to the Cock by dropping the Elbow and forcing down the Cock with the Thumb, stepping at the same Time a moderate Pace, or two Feet to the Right, and three Inches back with the Right-foot, keeping the Left-foot fast; as the Firelock is cocked, the Thumb is to fall below the Cock, the Right-hand feizing the Firelock close under the Lock firmly; the Fore-finger not to be before the Tricker; the Piece to be held in this Position perpendicular, opposite the Left-side of the Face; the Butt close to the Left-breast, but not pressed; the Body to be straight, and as full to the Front as possible; the Head kept up looking to the Right of the Rank, that the body and Firelock may not stoop forward, nor lean back out of the Rank.

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EXPLANATIONS.

Prefent.

Spring the Firelock from the Body to Arms-length with a quick, strong Motion, pressing down the Muzzle with the Lesthand, and spring up the Butt with the Right-hand, as in the foregoing Explanation of the Front Rank.

Fire:

As in Explanation (Four) of the Manual, with this difference, that the Left-foot is to be brought up to the Right, at the same Time that the Firelock is brought down to the priming Position.

The loading Motions as in the Explanations of Priming and Loading, and at the last Motion of Shouldering to spring to the Lest again, and cover the File Leaders.

REAR RANK.

Make Ready.

Recover the Firelock and Cock as before directed for the Center Rank; as the Firelock is recovered and cocked, the Men flep brifkly straight to the Right with their Right-feet a full Pace, bringing the Lest-Feet after the Right, so that the Lestheel may be close, and straight behind the Right; the Body straight, and as full to the Front as possible.

Prefent.

EXPLANATIONS. As in Explanation for the Center Rank; Present. stepping back fix Inches with the Rightfoot. As in Explanation for the Center Rank, Fire. I and as the Firelock is coming down to the priming Position, the Right-foot is to be brought up to the Left, and at the last Motion of Shouldering to spring to the Left again, and cover the File Leader. By Order of His Majefty, EDW. HARVEY. August 1764, Adj. Gen.

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PLANATIONS, Prince of the prince of the Burney Burney Burney suight our this toppet all a se galogue! Charles of the sign for the Control Rank, because the course the Right took is to be become to up to the left, and as the left left Morien or Mondering to firing to the abled of Fair tyes has laid as field In Order of His Majory EBW. HARVEY. Adj. Con